

Work Order ID 130975

130975

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Thursday, August 20, 2015 10:14:34 AM

Item ID: D205-641-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Ground Handling Lugs
 Start Date: 3/24/2015 Start Qty: 3.00 *3* Cust Item ID:
 Required Date: 3/26/2015 Req'd Qty: 3.00 *3* Customer:
 Reference:

Approvals: Process Plan: MCS Date: AUG 20 2015 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start *NR1*
 Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
IIN-D205-641	C								

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy D205-641 bluefile & type labels per PPP D205-641-011 CHG002								

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MCS 15-08-25 3
 DAS 02 9-89
 SEP 17 2015

3X
 27 9-89
 SEP 08 2015

DAS 02 9-89
 SEP 17 2015

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Thursday, August 20, 2015 10:14:34 AM

Item ID: D205-641-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Ground Handling Lugs

Start Date: 3/24/2015 Start Qty: 3.00

3

Cust Item ID:

Required Date: 3/26/2015 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-641-011
Location: _____

SEP 17 2015

140

QC21 - Final Inspection - Work Order Release

0.00

140

QC

Memo

0.01

Quality Control

MCS SEP 17 2015

20150917

Picklist Print

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Work Order ID: 130975

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Parent Item: D205-641-011

D205-641-011

Parent Item Name: Ground Handling Lugs

Start Date: 3/24/2015

Required Date: 3/26/2015

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:J Removed Manufacturing 05-10-25 JLM
 IPP K Rev D dwg 09.01.28 EC verifiedby:DD IPP REV:L
 10.12.08 PER ECN10-661 DSI9536 REVA DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4C46A		Purchased				110	Each	345.0000	4	12			
AN4C46A	DAS								**				
Bolt	02												
	9-89												
				<u>Location</u>				<u>Loc Qty</u>					
				FG				8					
				123642				2					
				m132169				6					
				ST312A				310					
				m129431				100					
				m131856				70					
				<u>m132381</u>				70					
				m132522				70					
				ST341				27					
				131651				27					

SEP 08 2015

Picklist Print

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Work Order ID: 130975

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Parent Item: D205-641-011

D205-641-011

Parent Item Name: Ground Handling Lugs

Start Date: 3/24/2015

Required Date: 3/26/2015

DAS Start Qty: 3.00

Required Qty: 3.00

MS21043-4

Purchased

No

110

Each

710.0000

10 4 13
9-89

MS21043-4 DAS
Nut 02
9-89

27
9-89

DAS
9-89

Location

Loc Qty

Loc Code

FG	40	
104603	40	
GA	193	
m128798	193	
ST273A	300	
m132803	300	
ST304	177	
m128818	39	
m131697	9	
m132382	4	
<u>m132536</u>	125	

m133031

9
3

SEP 08 2015

D2570

Manufactured

No

110

Each

112.0000

8

24

D2570

Bushing

DAS
02
9-89

**

Location

Loc Qty

Loc Code

FG	12	
88781	12	
FP001	81	
133432	81	
ST008	17	
116925	4	
134382	13	
ST012a	2	
129830	2	

B136K66

24

SEP 08 2015

DAS
9-89

Picklist Print

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Work Order ID: 130975

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Parent Item: D205-641-011

D205-641-011

Parent Item Name: Ground Handling Lugs

Start Date: 3/24/2015

Required Date: 3/26/2015

Start Qty: 3.00

Required Qty: 3.00

D3405-041

Manufactured No

110

Each

28.0000

1

3

D3405-041

Gh Lug

DAS
02
9-89

**

DAS
27
9-89

DAS
0
9-89

Location

Loc Qty

Loc Code

st529

28

119182

7

119471

21

3

D3405-043

Manufactured No

110

Each

26.0000

1

3

D3405-043

Gh Lug

DAS
02
9-89

**

DAS
27
9-89

SEP 08 2015

DAS
0
9-89

Location

Loc Qty

Loc Code

st529

15

133436

14

133943

1

ST531

11

119183

11

3

Item	634 -111	634 -141	634 -143	641 -011	Part Number	Description
	X				D205-634-111	SKIDTUBE INSTALLATION (STANDARD) WITH TRAINING WEARPLATE
	1	X			D205-634-141	REPLACEMENT SKIDTUBE WITH TRAINING WEARPLATE
			X		D205-634-143	TRAINING WEARPLATE KIT
	1			X	D205-641-011	GROUND HANDLING KIT
1		1			D2580-047	205 SKIDTUBE ASSEMBLY (STANDARD)
2A		8			D2594-1	* PLUG
2B		8			D2594-3	* O-RING
3		1			D2855	* AFT CAP
4		2			AN3-5A	* BOLT
5		2			NAS1149D0332J	* WASHER (AN960JD10L)
13		2			ALS4-1032-225	* INSERT
14A		1	1		D4406-041	* FWD WEARPLATE ASSEMBLY
15A		1	1		D4406-043	* AFT WEARPLATE ASSEMBLY
16		8	8		AN4-45A	* BOLT
17		16	16		D2570	* BUSHING
18		8	8		MS21042L4	* NUT (OR MS21042-4)
19			4		D2579	* SPACER
20	1				D2571	SADDLE, FWD OUTSIDE
21	1				D2572	SADDLE, FWD INSIDE
22	1				D2573	SADDLE, AFT OUTSIDE
23	1				D2574	SADDLE, AFT INSIDE
24	8				AN4-51A	BOLT
25	16				D2570	BUSHINGS
26	8				MS21042L4	NUT (OR MS21042-4)
27	8				AN6-12A	BOLT
28	8				NAS1149D0668J	WASHER (AN6-12A D616)
29	16				AN4-6A	BOLT
30	32				NAS1149D0463J	WASHER (AN960JD10L D416)
31	16				MS21042L4	NUT (OR MS21042-4)
32	4				D2747	SET SCREW
33	2				D3533-1	SET SCREW
40	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1				D3456-1	WASHER
43	1				MS21043-4	NUT
44	2				D3417-5	WASHER
50				1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51				1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52				4	AN4C46A	BOLT
53				8	D2570	BUSHING
54				4	MS21043-4	NUT (OR MS21042-4)
60	2				D2876	SADDLE SPACER
61	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-047 ASSEMBLY ABOVE

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Revision: H

Date: 14.04.11